



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4091-1
Job Sheet 185224



Part No: D4091-1

Job Qty: 1 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 11/2/18

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: Dwg D4091 Rev. A IPP REV :A NEW ISSUE 10-03-31 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		11/2/18	0.00	0.00	Purchasing		NOV 16 2018
110	Packaging	1 pcs		11/2/18	0.00	0.00	Packaging2		NOV 16 2018
130	QC	1 pcs		11/2/18	0.00	0.00	QC6		38
160	QC	1 pcs		11/2/18	0.00	0.00	QC3		38
170	Packaging	1 pcs		11/2/18	0.00	0.00	Packaging3-2		NOV 22 2018
180	QC21-SA	1 Ea		11/2/18	0.00	0.00	QC21		NOV 22 2018

Part Op 100 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005
Descriptions:

POO41441 X 1 CT OCT 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	.1251 ft (.1251 ea)	100-Purchasing	5128556
D4091-1P	Lug	1 pcs (1 ea)	100-Purchasing	5128555

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2423	0	248	0
	D4091-1P	1	40	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S128557



Part: D4091-1

Job No: 185224

Serial No/Batch: S128557

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/16/18

Plex 10/24/18 9:01 AM dart.tsimiklis.chrisoula

0105 21 VOM
0115 21 PASON

02

020

03

03

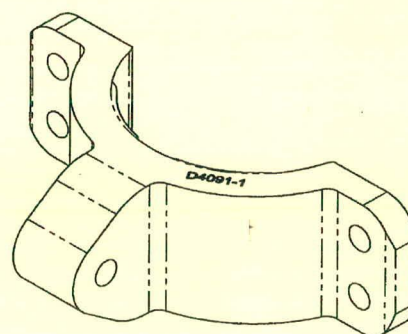
0105 21 VOM
0115 21 PASON

03-0

0105 21 VOM

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	1.380Inches $\pm$ 0.030	1.410 1.350		
2	Mounting Lug	4.450Inches $\pm$ 0.030	4.480 4.420		
3	Mounting Lug	0.270Inches $\pm$ 0.030	0.300 0.240	Reference	
4	Mounting Lug	1.910Inches $\pm$ 0.030	1.940 1.880		
5	Mounting Lug	0.690Inches $\pm$ 0.030	0.720 0.660		
6	Mounting Lug	0.293Inches $\pm$ 0.010	0.303 0.283		
7	Mounting Lug	0.735Inches $\pm$ 0.010	0.745 0.725	Reference	
8	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
9	Mounting Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
10	Mounting Lug	0.625Inches $\pm$ 0.010	0.635 0.615		
11	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
12	Mounting Lug	0.257Inches $\begin{matrix} + 0.006 \\ - 0.001 \end{matrix}$	0.263 0.256	Diameter	
13	Mounting Lug	0.400Inches $\pm$ 0.030	0.430 0.370	Radius	
14	Mounting Lug	2.310Inches $\pm$ 0.010	2.320 2.300	Reference	

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D4091-1 MOUNTING LUG

RELEASED
2010-04-28

NOTES:

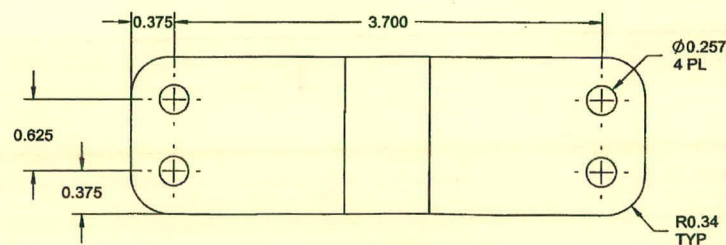
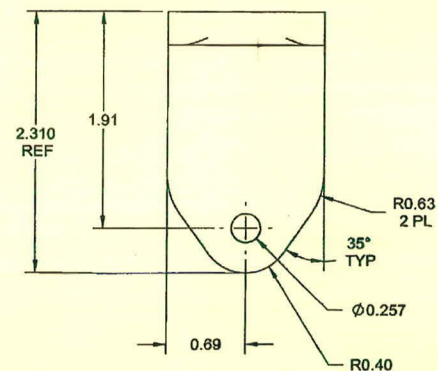
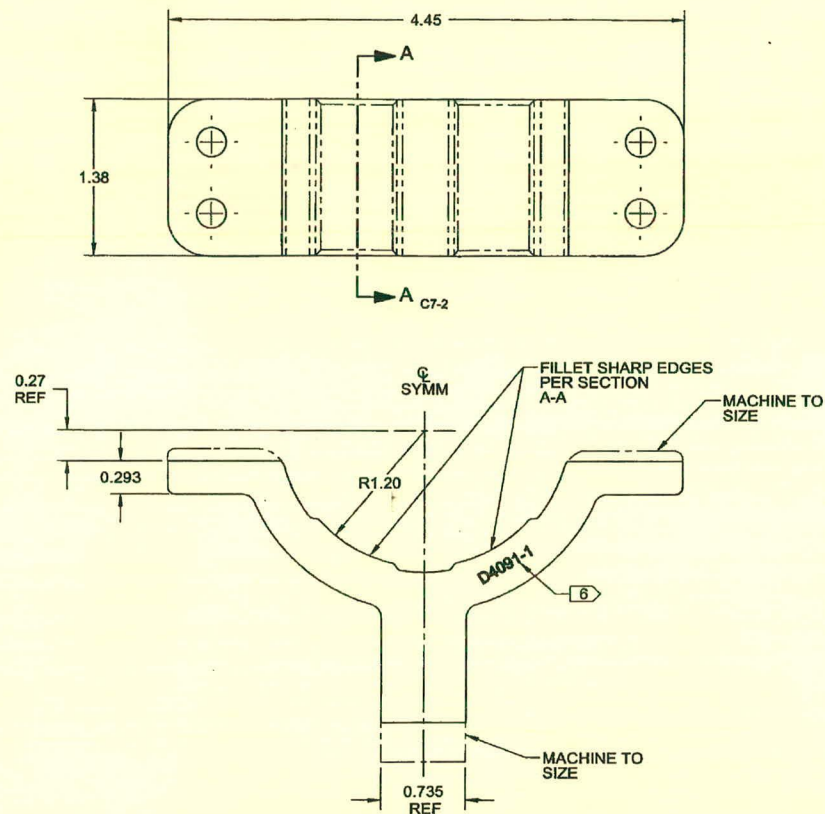
- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH A TOOL TIP RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.31 lbs

A		NEW ISSUE		CP	10.03.29
REV.		DESCRIPTION		BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	CP				
CHECKED		DRAWING NO.	D4091	REV. A	
MFG. APPR.				SHEET 1 OF 2	
APPROVED		TITLE	MOUNTING LUG	SCALE	
DE APPR.				NTS	
DATE	10.03.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



R0.03-R0.07
TYP AROUND PAD

SECTION A-A C5-2



D4091-1 MOUNTING LUG

RELEASED
2010-04-20
AM

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4091	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	NTS
DATE	10.03.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041441**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041441
PO Date: 10/24/18
Due Date: 11/23/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pynt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185212	D3910-1P			Crosstube Lug : Various STC's As Per Dwg D3910 Rev. E Alodine and Paint as pe QSI 005	Firmed	-	11/23/18	12 pcs	0 pcs	12 pcs	\$12.00/pcs	\$144.00
								12X NOV 16 2018					
2	185213	D3910-3P			Crosstube Lug : Various STC's As Per Dwg D3910 Rev. E Alodine and Paint as Per QSI 005	Firmed	-	11/23/18	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00
								10X NOV 16 2018					
3	185214	D4885-1P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	2 pcs	0 pcs	2 pcs	\$138.50/pcs	\$277.00
								2X NOV 16 2018					
4	185215	D4885-1P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	2 pcs	0 pcs	2 pcs	\$138.50/pcs	\$277.00
								2X NOV 16 2018					
5	185217	D4885-5P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	1 Ea	0 Ea	1 Ea	\$166.50/Ea	\$166.50
								1X NOV 16 2018					
6	185218	D4885-2P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	3 Ea	0 Ea	3 Ea	\$138.50/Ea	\$415.50
								3X NOV 16 2018					
7	185219	D4885-2P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	2 Ea	0 Ea	2 Ea	\$138.50/Ea	\$277.00
								2X NOV 16 2018					
8	185220	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	-	11/23/18	16 pcs	0 pcs	16 pcs	\$12.00/pcs	\$192.00
								16X NOV 16 2018					

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041441

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	185226	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	11/23/18	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00
													No packing slip w/chantel
10	185222	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	11/23/18	15 pcs	0 pcs	15 pcs	\$10.00/pcs	\$150.00
													15 X NOV 16 2018
11	185223	D2731-7P			Lug : Various STC's receive pcs	Firmed	-	11/23/18	11 pcs	0 pcs	11 pcs	\$11.00/pcs	\$121.00
													11 X NOV 16 2018
12	185224	D4091-1P			Lug : Various STC's As Per Dwg D4091 Rev. A Alodine and Paint as Per QSI 005	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$12.00/pcs	\$12.00
													1 X NOV 16 2018
13	185227	D3235-1P			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed	-	11/23/18	16 pcs	0 pcs	16 pcs	\$11.00/pcs	\$176.00
													16 X NOV 16 2018
14	185229	D3394-3P			Lug : Various STC's	Firmed	-	11/23/18	3 pcs	0 pcs	3 pcs	\$12.00/pcs	\$36.00
													3 X NOV 16 2018
15	185231	D4871-3P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	1 Ea	0 Ea	1 Ea	\$145.00/Ea	\$145.00
													1 X NOV 16 2018
16	185232	D4885-7P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$138.50/pcs	\$138.50
													1 X NOV 16 2018
17	185234	D4805-3P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$130.00/pcs	\$130.00
													1 X NOV 16 2018
18	185236	D4870-1P			End Fitting, Small : Various STC's receive pcs	Firmed	-	11/23/18	2 Ea	0 Ea	2 Ea	\$133.00/Ea	\$266.00
													2 X NOV 16 2018
19	185244	D4870-3P			End Fitting, Large : Various STC's receive pcs	Firmed	-	11/23/18	1 Ea	0 Ea	1 Ea	\$133.00/Ea	\$133.00
													1 X NOV 16 2018
20	185245	D4869-1P			End Fitting, Eye : Various STC's receive pcs	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$135.00/pcs	\$135.00
													1 X NOV 16 2018

DA
38
9-99



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041441**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
21	185321	D4884-1P			End Fitting, Eye	Firmed	-	11/23/18	1 Ea	0 Ea	1 Ea	\$122.50/Ea	\$122.50
22	185320	D4884-1P			End Fitting, Eye	Firmed	-	11/23/18	4 Ea	0 Ea	4 Ea	\$122.50/Ea	\$490.00
23	185318	D4885-3P			End Fitting : Various STC's receive pcs	Firmed	-	11/23/18	1 Ea	0 Ea	1 Ea	\$138.50/Ea	\$138.50
24	185317	D4808-1P			Rod End : Various STC's receive pcs	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$138.50/pcs	\$138.50
25	185316	D4808-1P			Rod End : Various STC's receive pcs	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$138.50/pcs	\$138.50
26	185315	D4808-1P			Rod End : Various STC's receive pcs	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$138.50/pcs	\$138.50
Grand Total:												\$4,538.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916498

Date: 15-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
✓ 12 ea	Part: D3910-1P ✓ X-TUBE LUG Job: 24101	PO: PO041441 ✓	Rev: D Line: 1 ✓
✓ 1 ea	Part: D4091-1P ✓ LUG Job: 24109	PO: PO041441 ✓	Rev: A Line: 12 ✓
✓ 16 ea	Part: D3235-1P ✓ MOUNTING LUG Job: 24110	PO: PO041441 ✓	Rev: A Line: 13 ✓
✓ 3 ea	Part: D3394-3P ✓ LUG Job: 24111	PO: PO041441 ✓	Rev: B Line: 14 ✓
✓ 1 ea	Part: D4870-3P ✓ END FITTING, LARGE Job: 24116	PO: PO041441 ✓	Rev: A Line: 19 ✓
✓ 1 ea	Part: D4885-3P ✓ END FITTING Job: 24119	PO: PO041441 ✓	Rev: A Line: 23 ✓
✓ 5 ea	Part: D4885-2P ✓ END FITTING Job: 24105	PO: PO041441 ✓	Rev: A Line: 6-7 ✓
✓ 15 ea	Part: D2230-3P ✓ MOUNTING LUG Job: 24107	PO: PO041441 ✓	Rev: G Line: 9-10 ✓
Made in Canada.			

100
100
100



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916498

Date: 15-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>15/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
Made in Canada.		

